

**Physical Properties of Fiber Flex 505A Primer
(cured 24 hours at ambient conditions)**

Highly reactive primer for Fiber Glass Surfaces.

Adhesive that makes a chemical bond between the fiber glass and subsequent coatings. Reacts with acrylic Fiber Flex 505B, urethane and epoxy coatings. Pre-sanding is optional but not necessary.

Use on boats, golf carts, RV's and fiber glass poles.

Dry to touch in 45 minutes

Water Borne Labile Primer: typical properties --- specifications

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|------------------------------------|--|
| Appearance | clear liquid |
| Solids: | 3% +/-2% |
| Viscosity: (Bookfield-lvf-72deg.F) | 80cps |
| PH: | 8.5-9.5 |
| Flashpoint (SETAFLASH cc) | None |
| Weight/gal | 8.34 lbs. |
| VOC | Less than 1% |
| Solvents: | triethylamine <.25% Butyl cellusolve 1.1% |
| Cure: Air Cure at RTV | 24 hours |
| TSCA status: | all components listed on TSCA inventory |

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